

Phase 4 – Another Expansion Project for Banyan

Riding on continuing strong demand for petroleum storage and series of interest from industrial chemical customers in Singapore, Vopak Terminals Singapore decided to embark on our Banyan Phase 4 expansion project, officially kicked off in Oct 2007.

Prior to the commencement of the project, risk assessments such as Operational Design Review, QRA, HAZOP and cross division review were carried out as part of our Project Execution Plan.

The design concept of the Phase 4 project is similar to the current Phase 3 expansion project. A total of 28 tanks with storage capacity of 390,000 cbm will be constructed and it shall be supported with a loading pump station. Together with this expansion, an additional 80,000 DWT jetty will be built to support the cargo loading and discharge activities.

The Phase 4 expansion is expected to complete and be operational by Jun 2009. By then, the total storage capacity at Banyan Terminal will be 1,245,000 cbm.

